

DIRECT REDUCED IRON: AN ADVANTAGEOUS CHARGE MATERIAL  
FOR INDUCTION FURNACE

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Abstract

Industrial and experimental induction furnaces are used for melting various types of iron ingots, returned scraps and DRI sponge pellets to produce high purity cast-iron and steel heats. The lowest consumption of the electrical energy is determined for continuous feeding operation to be 0.3 KWH/Kg for production of cast-iron in 1.5-ton industrial furnace and 0.45 KWH/Kg for production of steel in 25-Kg experimental furnace. The optimum feeding rate for lowest energy consumption is obtained to be 12.5 grams per second for continuous feeding of DRI in 25-Kg induction furnace. Similar measurements show that the optimum size of the DRI pellets is around 8 millimeter.